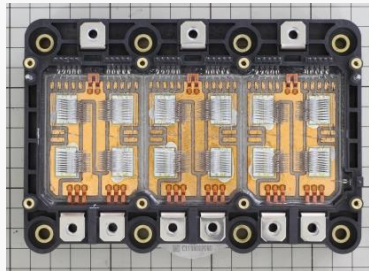


## **FUJI ELECTRIC '6MBI800XV-075V-01' IGBT MODULE FOR EV & HEV DETAILED ANALYSIS REPORTS**

**July 2019.** LTEC Corporation released three reports (Module structure report, IGBT chip structure report & process flow and electrical characteristic report) of Fuji Electric IGBT module. This module is for automotive application,  $V_{ces}=750V$ ,  $I_c=800A$ . The IGBT chip is the 7<sup>th</sup> generation X series RC-IGBT (Reverse Conducting IGBT).



**Module**



**Module inside**



**IGBT die image**

### **Report contents**

- (1) The module analysis report confirms the internal configuration of the module and reveals the layout of the RC-IGBT. In addition, we have clarified the structure and internal configuration of the cooler to estimate the heat removal mechanism.
- (2) The planar layout, cross section and EDX of RC-IGBT IGBT and FWD regions are included in the IGBT chip structure analysis report.
- (3) In the process analysis report, we consider the process technology of RC-IGBT, estimate the number of masks and the manufacturing process flow. The integration of the IGBT, the FWD and temperature sensors are revealed. We measure  $I_c$ - $V_{ce}$  characteristic, off-state collector leak current and breakdown voltage respectively, and extract the activation energy from temperature dependency of off-leak current. Furthermore the comparison with Infineon IGBT7 is also included.

**Structure analysis report: (1)Module \$3,500 / (2) IGBT chip \$5,800  
(3) Process and electric characteristic analysis report: \$4,600**

Contact LTEC Corporation for the current price as it decreases over time

19G-0004-1

# Table of Contents

## Module structure analysis report

	Page
<b>Device summary</b>	
Table 1, Executive Summary	3
<b>Analysis overview</b>	4
Table 2. Module structure overview	6
<b>Module overview</b>	7
<b>Module structure</b>	11
<b>Cooling structure</b>	23
<b>Module cross-section analysis</b>	
Cross-section	34
EDX analysis	62
<b>Reference patents</b>	83

# Table of Contents

## IGBT chip structure analysis report

	Page
<b>Device summary</b>	
Table 1, Executive Summary	3
<b>Analysis results</b>	4
Table 2. Die structure: Si IGBT	8
Table 3. Die structure: Si FWD	9
Table 4. Die structure: Layers, materials, and thicknesses	10
<b>Die overview</b>	11
<b>Analysis details</b>	
Plain view (OM)	26
Plain view (SEM)	79
Cross-section	109
EDX analysis	147
<b>Others</b>	157

# Table of Contents

## Process and electric characteristic analysis report

	Page
<b>Executive summary</b>	<b>3</b>
<b>Analysis summary</b>	<b>3</b>
Comparison with Infineon IGBT7	5
<b>RC-IGBT Die analysis</b>	<b>7</b>
Die	8
Die edge	9
Cell array plain view	10
<b>Die analysis details</b>	
Die back side structure (plain view & cross section)	18
Die edge (plain view & cross section)	19
Cell plain view	20
Cell cross section	23
Trench	24
Temperature sensor diode	26
<b>Process flow (estimation)</b>	<b>28</b>
<b>Electric characteristic</b>	<b>40</b>
IC-Vce	43
Off state collector current vs & voltage	45
Off state IC vs Vce and temperature	46
Off state breakdown voltage	47
Off stage leakage current comparison with Infineon IGBT7	48
<b>Appendix</b>	
References	50
Patents	51

## ●Excerpts from the module structural analysis report (1)

### モジュール断面構造分析

富士電機  
6MBI800XV-075V-01

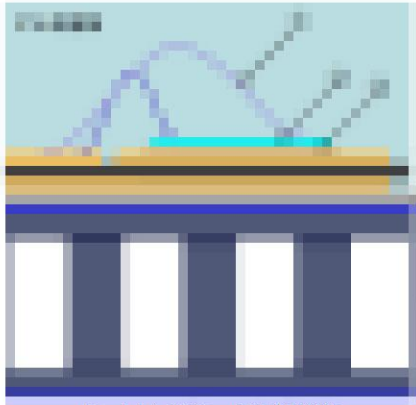
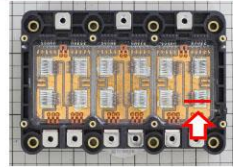


Fig. 1-1-4 モジュール断面概略図

表2: モジュール断面構造概要

	測定箇所	測長結果	材料
1	ワイヤ		
2	IGBT		
2-1	表面保護膜		
2-2	配線層		
2-3	基板		
2-4	裏面電極-1		
2-5	裏面電極-2		
3	ダイアタッチ		
4	基板 (AMC)		
4-1	上部金属層		
4-2	ろう材		
4-3	絶縁層		
4-4	添加物		
4-5	ろう材		
4-6	下部金属層		
5	半田		
6	冷却器		
6-1	メッキ		
6-2	ベース板		
6-3	ろう材		
6-4	フィン		
6-5	ろう材		
6-6	ジャケット		
6-7	メッキ		

### 3-1. モジュール内部観察

X方向寸法

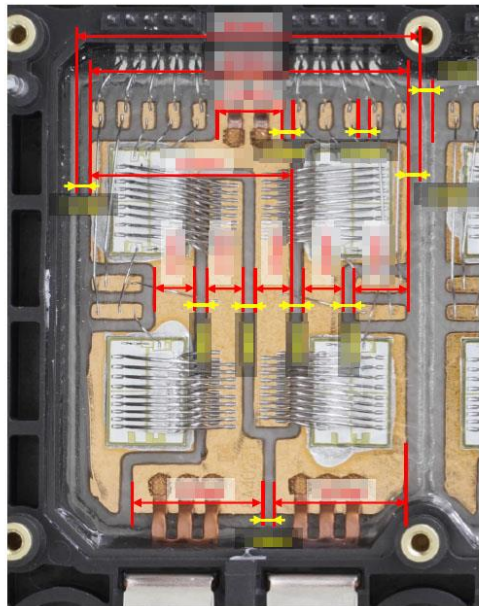
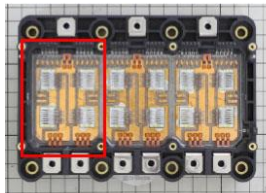


Fig. 3-1-6 モジュール内部拡大

## ●Excerpts from the module structural analysis report (2)

### 4. 冷却法、構成

富士電機  
6MB1800XV-075V-01

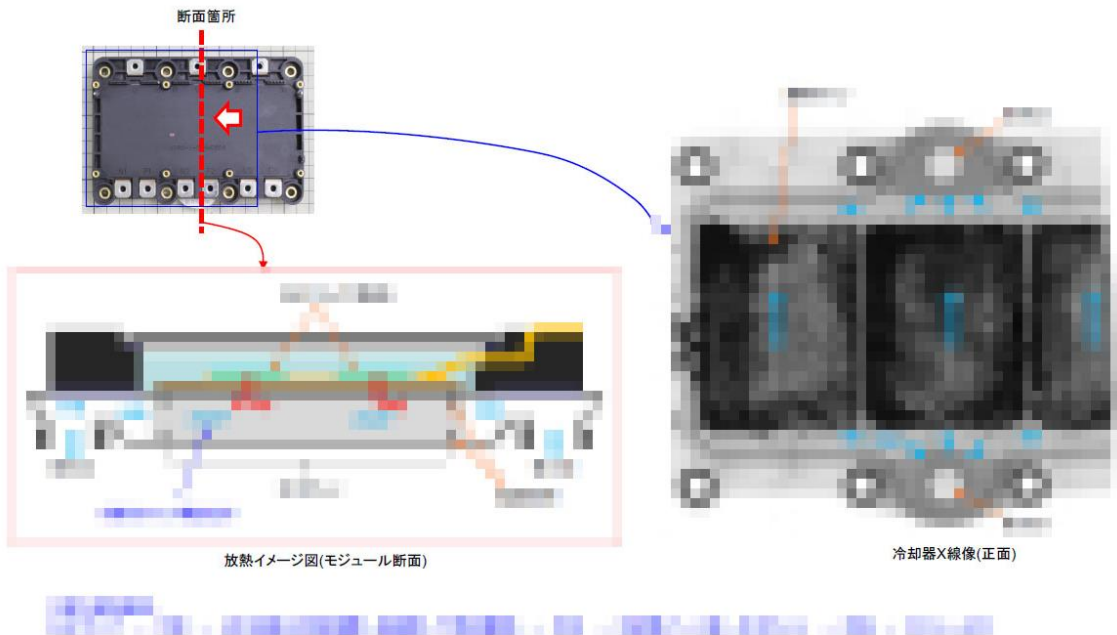
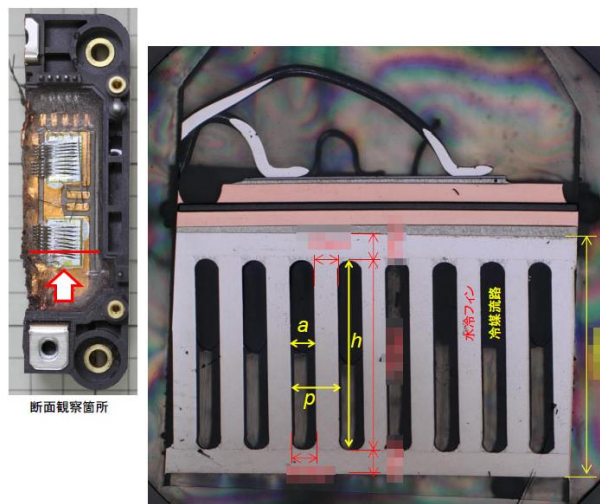


Fig. 4 放熱概要

#### 4-1. 冷却器観察

富士電機  
6MB1800XV-075V-01



対流の実効的な熱伝達係数  $h_{eff}$  は冷却器の構造と冷媒によって決まる

- ・寸法:  $a, h, p$
- ・冷媒
- ・体積流量  $G$  [L/min]

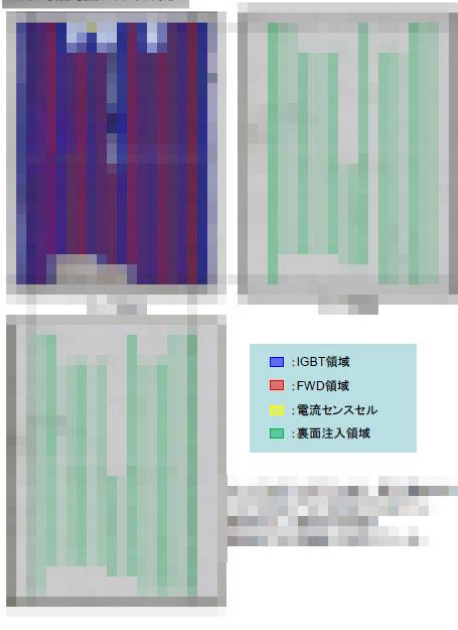
Fig. 4-1-4 冷却器断面OM像



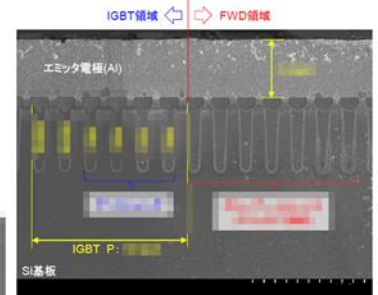
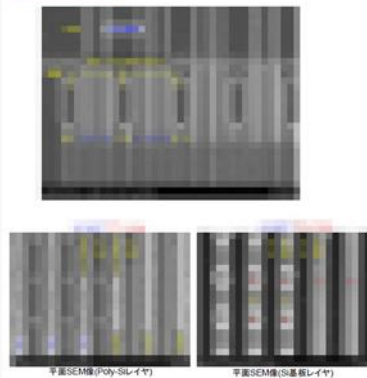
## ●Excerpt from die structure analysis report

### IGBTチップ構成

チップ表面-裏面レイアウト対応



### IGBTセル構造



### 3-3. 断面構造解析(SEM)

セル部断面まとめ

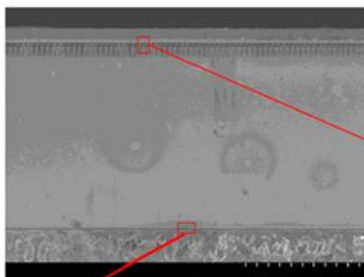


Fig. 3-3-4 セル部断面SEM像

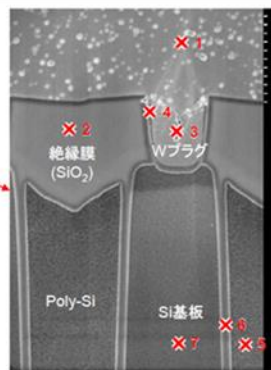
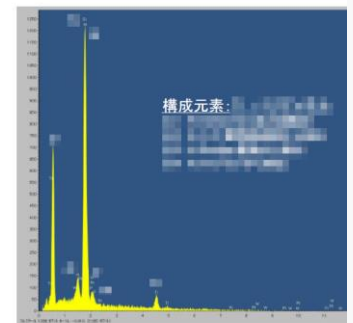


Fig. 3-3-6 セル部断面SEM像(IGBT領域)



SEM-EDX結果



Fig. 3-3-5 表面断面SEM像(IGBT/FWD境界)

Table. 3-3-1 セル部 各層膜厚/EDX分析結果 ※モジュール構造解析レポート参照

測定箇所	測定結果	材料
IGBT		
保護膜※		
1	表面電極	
2	層間絶縁膜	
3	コンタクトプラグ	
4	ポリメタル	
5	Gate電極	
6	Gate絶縁膜	
7	基板	
8	裏面電極-1	
9	裏面電極-2	

